

Developer & Manufacturer of Engineered Foams

Xcellite[™] 2991.5 Typical Data Sheet

Engineered Foam Description Super soft, semi-closed cellular rubber

Polymer PVC/NBR (Polyvinyl Chloride/Acrylonitrile Butadiene)

Standard Color Black (Please call for optional colors)

ASTM D1056 Classification 2B0 (optional suffixes can be added)

Physical Property	Target	Units	Test Method
Density	64 - 128	kg/m ³	ASTM D1056
	4 - 8	lbs/ft ³	
Compression Deflection,25%	3 - 15	kPa	ASTM D1056-07
	0.4 - 2.2	psi	
Compression Set, 50% RT	10	%	ASTM D1056
Tensile	250	kPa	ASTM D1056
	35	psi	
Elongation	125	%	ASTM D1056
Water Absorption*	10 max.	%	ASTM D1056
* tested per 42.1 added skin clause	TO IIIAX.		
Flammability, burn rate	100 max.	mm/min.	FMVSS 302
	4 max.	in./min.	
Temperature Use: Hot ¹	104 / 220	°C / °F	
: Cold	-30 / -22	°C / °F	ASTM D1056
Gauge ^{2, 3} skin two sides	3 and above	mm	ASTM D1056
	0.118 and above	in.	

NOTE:

- 1 For intermittent exposure only
- 2 Please contact customer service 574.284.1000 for additional sizes including widths, skin one side and no skin surfaces.
- 3 RMA Class 3 surfaces

For reference:

SAE J18 2B0 Z1=5kPa max

GMW15473 Class I Type II with deviations

For details or information on additional standards please contact customer service.

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