

BISCO<sup>®</sup> Silicones

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## BISCO® RS-750

Continuous Roll Closed-Cell Silicone Sponge – Data Sheet

PROPERTY	TEST METHOD	TYPICAL PROPERTIES
Density, kg / m³(lb. / ft³)	ASTM D 3574	384 (24)
Thickness, mm (in)		2.4-12.7 (0.094 - 0.500)
Compression Force Deflection Specification Range, kPa (psi)	ASTM D 1056	41.4 – 96.5 (6 - 14)
Compression Set, %	ASTM D 1056 22 hours @ 100°C, 50% compressed, 24 hours recovery	<20
Tensile Strength, MPa (psi)	ASTM D 412	0.62 (90)
Elongation to Failure, %	ASTM D 412	135
Water Absorption, %	ASTM D 1056	<3
Water Sealing Properties	Water pressure: 10.3 kPa (1.5 psi) Gasket width: 6.34 mm (0.250") Compression: 30% Gasket thickness: 3.175 mm (0.125")	No Leakage
Standard Color		Steel Gray
TEMPERATURE RESISTANCE		
Recommended Constant Use, Max °C (Max °F)		205°C (401°F)
Recommended Intermittent Use, Max °C (Max °F)		260°C (500°F)
Low Temperature Brittleness, °C (°F)	ASTM D 746	-55°C (-67°F)
Thermal Conductivity, w/m K (BTU in hr/ft²/F)	ASTM C 518	0.08 (0.57)
FLAMMABILITY		
Flame Resistance, pass >= mm (inch)	FMVSS 302	2.4 (0.094)
CERTIFICATIONS		
Test Standard	Cookets & Cooke 1941-112	AMS 3195
UL Certification	Gaskets & Seals JMLU2	UL50, UL50E, UL508 & UL157
TOLERANCE, mm (in)		
2.4-6.35 (0.094-0.250) 9.53 (0.375)		<u>+0.51 (+0.020)</u> +1.14 (+0.045)

<sup>1</sup>Typical values are a representation of an average property value of a given population of the product.

Typical properties are based on 6.35mm (0.250") sample.

For specification values, please contact Rogers Corporation.

**Rogers Corporation Elastomeric Material Solutions** 

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