

A white yacht is shown from an elevated perspective, moving across the dark blue ocean. The yacht is leaving a large, white wake behind it. In the background, a steep, rocky cliff rises from the water's edge under a clear sky. The overall scene is bright and clear.

**3M** Science.  
Applied to Life.™


3M™ Double-Sided Tapes for Hard-to-Bond Textures with  
3M™ High-tack Acrylic Adhesive 300MP+

**It's a textured world.  
Design for it.**


**Expect performance. Spec 3M.**

# High performance for the world's toughest environments.


Attach. Seal. Reduce noise. Expand your materials — and your design possibilities. Double-sided tapes engineered with 3M™ High-tack Acrylic Adhesive 300MP+ bond hard-to-bond textures in addition to a range of other materials, even when exposed to heat and humidity. It's tough out there. Make sure your design lasts.



Performance means seamless control



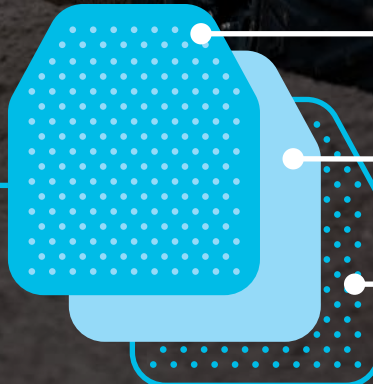
Durability means repetitive handling won't wear it down



Versatility means luxury without compromise

# Daredevil-proof design.

Keep it together under harsh conditions, while you feel the thrill of defying creative limitations.



Upholstery material

3M™ Double Coated Tape 99786+

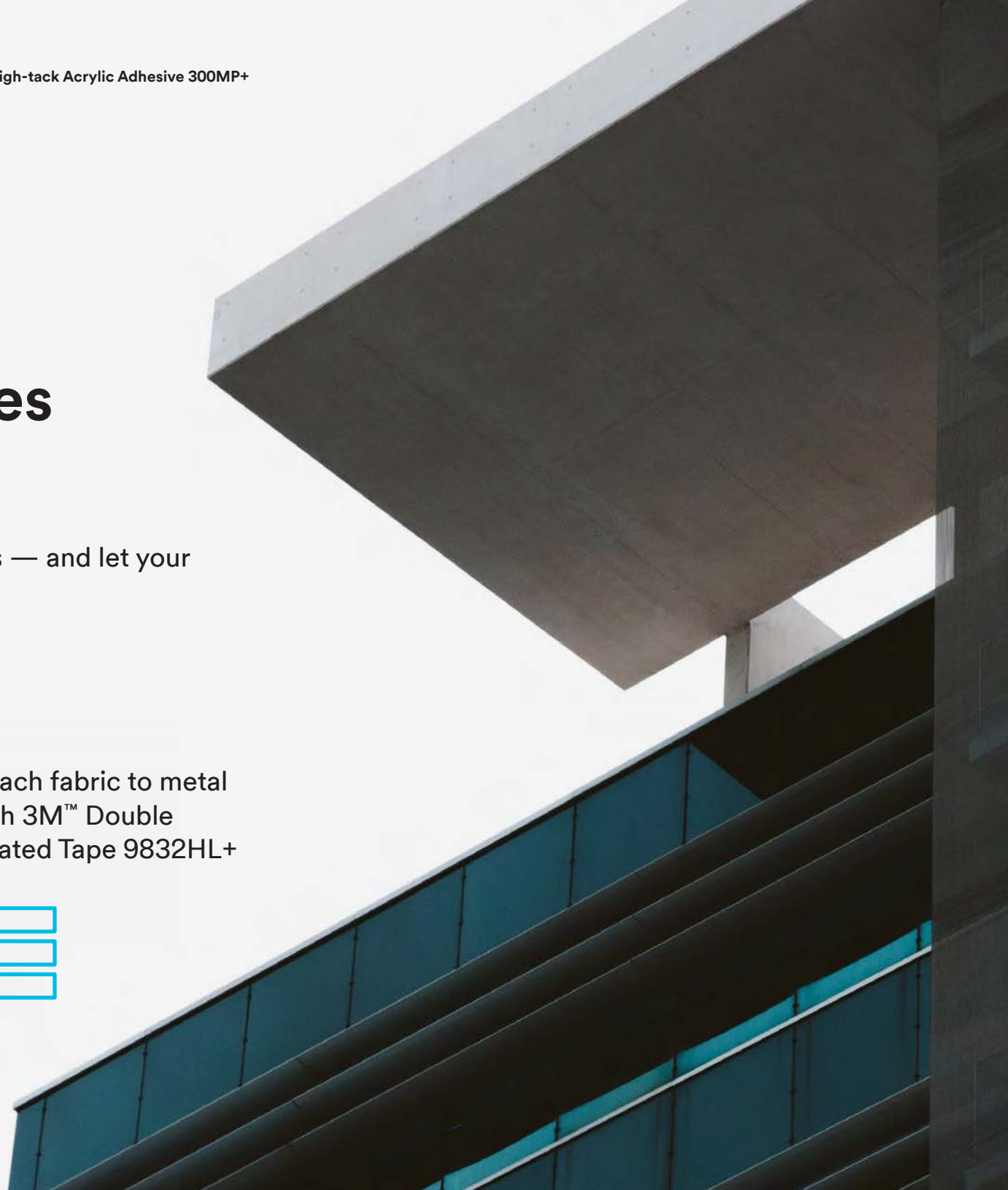
Foam

# Make workspaces work well.

Build soundproofing into cubicle walls — and let your attention to detail be known.



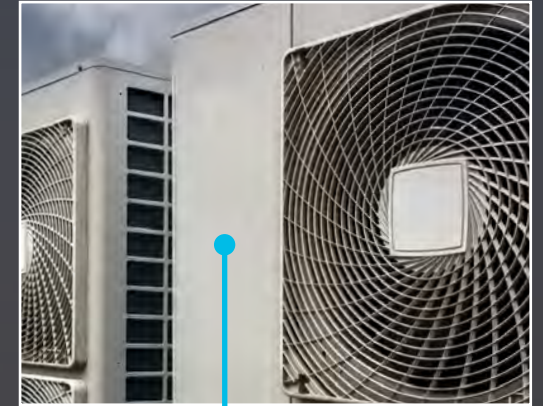
Attach fabric to metal  
with 3M™ Double  
Coated Tape 9832HL+



3M™ Double-Sided Tapes for Hard-to-Bond Textures with 3M™ High-tack Acrylic Adhesive 300MP+

# Support heating and cooling efficiency.

Enhance any design with gasket-sealing adhesives.



Attach closed-cell foam to metals with 3M™ Double Coated Tape 9832HL+

# More materials. More design possibilities.

- ▶ High-performance versatility
- ▶ Excellent adhesion to foam, fabric, felt, leather, and wood
- ▶ Dimensional stability and improved handling
- ▶ Ease of die-cutting and laminating
- ▶ High initial tack
- ▶ Perfect for a variety of markets, including general industrial, automotive, marine, medical equipment, specialty vehicle and construction finishing

## Hard-to-bond textures

- ▶ Polyurethane foam
- ▶ Microcellular urethane foam
- ▶ Polyethylene foam
- ▶ EPDM foam
- ▶ Textiles/fabric
- ▶ Felt
- ▶ OSB
- ▶ Leather

# 3M™ High Performance Acrylic Adhesive Product Selection

with 3M™ High-tack Acrylic Adhesive 300MP+

## 300MP+ Double Coated Tapes

Product Number	Primary Liner	Adhesive I Caliper	Carrier Type	Adhesive II Caliper	Total Tape Caliper
3M™ Double Coated Tape 9832HL+	83# PCK Paper 6.2mil (0.16mm)	2.3mil (0.058mm)	Clear PET Film 0.5mil (0.013mm)	2.0mil (0.051mm)	4.8mil (0.12mm)
3M™ Double Coated Tape 9832+	58# PCK Paper 4.2mil (0.11mm)	2.3mil (0.058mm)	Clear PET Film 0.5mil (0.013mm)	2.0mil (0.051mm)	4.8mil (0.12mm)
3M™ Double Coated Tape 99786+	58# PCK Paper 4.2mil (0.106mm)	2.75mil (0.07mm)	Non-woven Scrim	2.75mil (0.07mm)	5.5mil (0.14mm)
3M™ Double Coated Tape 99786NP+	58# PCK Paper 4.2mil (0.106mm)	2.75mil (0.07mm)	Non-woven Scrim	2.75mil (0.07mm)	5.5mil (0.14mm)

## 300MP+ Adhesive Transfer Tapes

Product Number	Primary Liner	Adhesive I Caliper	Total Tape Caliper
3M™ Adhesive Transfer Tape 9773WL+	96# PCK Paper 7.0mil (0.18mm)	3.0mil (0.076mm)	3.0mil (0.076mm)
3M™ Adhesive Transfer Tape 9774WL+	96# PCK Paper 7.0mil (0.18mm)	4.0mil (0.102mm)	4.0mil (0.102mm)
3M™ Adhesive Transfer Tape 9775WL+	96# PCK Paper 7.0mil (0.18mm)	5.0mil (0.127mm)	5.0mil (0.127mm)



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**CONTACT US**



Industrial Adhesives and Tapes Division  
3M Center, Building 225-3S-06  
St. Paul, MN 55144 USA

Phone 1-800-362-3550  
Web 3M.com/thinbonding



### Solventless Technology:

3M™ High-tack Acrylic Adhesive 300MP+ is made with a solvent-free adhesive coating process.

**Product Selection and Use:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

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